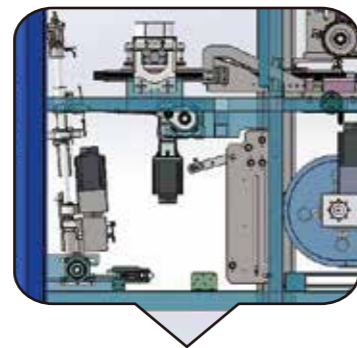
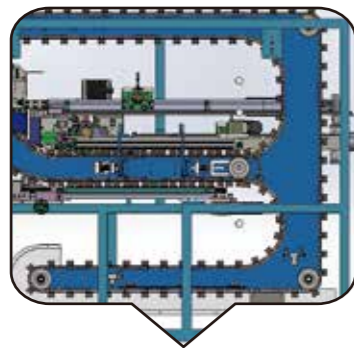


超高速袋装弹簧生产机



专利产品
Patented Product

每分钟280个弹簧, 行业之巅
 内置双层结构, 节约厂房立体空间
 降本增效利器, 更高的单位占地面积产出比
 280 springs per minute, top of the industry
 With double layer structure, saving space
 Great help for cost reducing and benefit
 Higher output ratio per unit floor area



E型结构, 超过120个磁铁输送座, 冷却性能好
 E structure / Over 120 magnetic conveying units/
 good cooling effect

数模一体化超声波
 Digital analog integration
 ultra-sonic

可实现床网分区
 Available for zoning

性能 character	型号 model	LR-PS-EV280	LR-PS-EV260
生产效率		280只/分钟	260只/分钟
Production capacity		280 springs/min.	260 springs/min.
绕簧机		数控绕簧机头/双线数控绕簧机头	
Coiling head		Single wire servo coiling head/ Double wire servo coiling head	
控制原理		总线控制	
Working principle		Servo control	
弹簧形状		标配机型: 直筒型和鼓型	
Spring shape		Standard versions: barrel and cylindrical	
气源需求/Air consumption		0.4m ³ /min.	
工作气压/Air pressure		0.6-0.7 mpa	
总功率/Power consumption in total		55KW	50KW
输入电源需求	电压/Voltage	3AC 380V	
	频率/Frequency	50/60 Hz	
	输入电流/Input current	90A	
Power requirements	输入电缆/Cable section	3*35mm ² +2*16mm ²	
	工作温度/Working temperature	+5°C~+35°C	
重量/Weight		约/Approx.6000Kg	

耗材参数/Consumption Material Data	
无纺布 /Non-woven fabric	
布料厚度/Fabric density	65~90g/m ²
布料宽度/Fabric width	260-680mm
布辊内径/Inner dia. of fabric roll	75mm
布辊外径/Outer dia. of fabric roll	最大/Max.1000mm
钢丝/Steel wire	
钢丝直径/Wire diameter	1.6-2.3mm
钢丝卷内径/Inner dia. of wire roll	最小/Min.320mm
钢丝卷外径/Outer dia. of wire roll	最大/Max.1000mm
钢丝卷重量/Acceptable weight of wire roll	最大/Max.1000Kg

适用弹簧规格(毫米) Applicable spring specifications(mm)		
钢丝直径(W) Wire Diameter	弹簧中腰直径(D) Spring Waist Diameter	弹簧入袋后高度(H) Pocket Spring Height
Φ 1.6~2.3	Φ 48~75	80~250

