

LR-PSA-109P

袋装弹簧床网六面组装一体机



专利产品
Patented Product

可实现袋装弹簧海绵盒子床垫一体化生产

Available for the integrated production of foam box pocket spring mattress

性能 character	型号 model	LR-PSA-109P
生产效率		18-19排/分钟
Production capacity		18-19 strings/min.
热熔胶系统		美国诺信或瑞士乐佰得
Hot melt application system		Nordson (USA) or Robatech (Switzerland)
胶箱容量		30kg+18kg
Capacity of glue tank		30kg+18kg
喷胶方式		点喷;连续喷;与万能节约模式
Gluing method		Spot spray, continuous spray and general economic mode
是否可以粘连沙发包		可以
Possibility of assembling sofa core		Available
是否可以粘连分区床垫		可以
Possibility of assembling zoning mattress		Available
气源需求/Air consumption		0.3m ³ /min.
工作气压/Air pressure		0.6~0.7mpa
总功率/Power consumption in total		25KW
输入电源需求	电压/Voltage	3AC 380V
	频率/Frequency	50/60 Hz
Power requirements	输入电流 /Input current	40A
	输入电缆 /Cable section	3*10mm ² +2*6mm ²
工作温度/Working temperature		+5°C~+35°C
重量/Weight		约/Approx. 10000Kg

耗材参数/Consumption Material Data	
无纺布 /Non-woven fabric	
布料厚度/Fabric density	65~80g/m
布料宽度/Fabric width	450-2200mm
布辊内径/Inner dia. of fabric roll	最小/Min.60mm
布辊外径/Outer dia. of fabric roll	最大/Max.600mm
海绵条/Foam strip	
海绵条厚度/Foam strip thickness	60~100mm
海绵条高度/Foam strip height	80~250mm
海绵条长度/Foam strip length	1000-2200mm
PK海绵卷/ PK material roll	
PK棉卷宽度/PK material roll width	最大/Max.2200mm
PK棉卷内径/PK material roll inner dia.	最小/Min.60mm
PK棉卷外径/PK material roll outer dia.	最大/Max.600mm
热熔胶/Hot melt glue	
胶粒形状/Shape	粒状或片状 pellet or pieces
黏度 /Viscosity	125°C---6100 cps
	150°C---2300 cps
	175°C---1100 cps
软化点 /Softening point	85±5°C
适用弹簧规格 (毫米) Applicable spring specifications(mm)	
弹簧中腰直径 (D) Pocket Spring Waist Diameter	弹簧入袋后高度 (H) Pocket Spring Height
Φ37~75	80~250



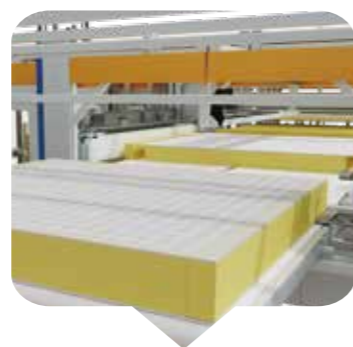
弹簧条输入通道

Input channel of spring strips



海绵条储存架

Storage rack for foam strips



四侧海绵条+上下面 (PK棉) 自动组装
Automatic assembly for four-side foam strips plus top & bottom PK material

